



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

Tel (613) 632-5200
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648.4701

Job Sheet 209286



Part No: 648.4701

Job Qty: 3 pcs

Part Name: C2 Overhaul Provisions



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/21/20

Job Tracking No:

Created By: Marie Lajeunesse

Due Date: 6/1/20

Description:

Note: DWG OM_OOPM-C2 Rev 4 IPP Rev A 18.03.07 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	3 pcs	6/1/20		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		DAS
							Packaging 1 - 7		28
							Packaging 1 - 8		9-89
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		



Container No: S275801



Part: 648.4701
Job No: 209286
Serial No/Batch: S275801
Revision: 4
Inspector:
Exp Date:
Instructions:

Dart Aerospace Ltd.
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CANADA
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Email: sales@dartaero.com
www.dartaerospace.com

Date: 05/05/20

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GA175

120	QC 4	3 pcs	6/1/20	0.00 0.00	Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
					Packaging 1 - 37	
					QC 4 - 28	
					QC 4 - 58	
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	
					QC 4 - 68	DAS
					QC 4 - 72	72
QC 4 - 74	9-89					
130	Packaging 3-1 - Stock - B4B	3 pcs	6/1/20	0.00 0.00	QC 4 - 75	
					QC 4 - 78	
					QC 4 - 84	
					QC 4 - 80	
					QC 4 - 85	
					Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
Packaging 3 - 9 - B4B						
Packaging 3 - 10 - B4B						
Packaging 3 - 11 - B4B						
Packaging 3 - 12 - B4B						
Packaging 3 - 13 - B4B						
Packaging 3 - 14 - B4B						
Packaging 3 - 15 - B4B						
Packaging 3 - 16 - B4B						
Packaging 3 - 17 - B4B						
Packaging 3 - 18 - B4B						
Packaging 3 - 19 - B4B						
Packaging 3 - 20 - B4B						
Packaging 3 - 21 - B4B						
Packaging 3 - 22 - B4B						
Packaging 3 - 23 - B4B	DAS					
Packaging 3 - 24 - B4B	72					
Packaging 3 - 25 - B4B	9-89					
Packaging 3 - 26 - B4B						
Packaging 3 - 27 - B4B						
Packaging 3 - 28 - B4B						
Packaging 3 - 29 - B4B						
Packaging 3 - 30 - B4B						
Packaging 3 - 31 - B4B						
Packaging 3 - 32 - B4B						
Packaging 3 - 33 - B4B						
Packaging 3 - 34 - B4B						
Packaging 3 - 35 - B4B						
Packaging 3 - 36 - B4B	DAS					
Packaging 3 - 37 - B4B	31 MAY 07 2020					
135	DC - 1 - B4B	3 pcs	6/1/20	0.00 0.00	DC - 1 - B4B	9-89
140	QC 21 - FG	3 pcs	6/1/20	0.00 0.00	DC - 2 - B4B	DAS
					QC 21 - FG - 21	21 MAY 07 2020

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QC 21 - FG - 70

QC 21 - SA - 53

Part Op 110 - Packaging 1 - Pick Kit

Descriptions: 120 - (QC4- 100% Inspect kits for completeness)

130 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP 648.4701

135 - (Document Control) Photocopy bluefile & type labels per PPP 648.7401

140 - (QC21- Final Inspection - Work Order Release)

015778

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
188-FPSS-1032-1/4	Set Screw	6 Ea (2 ea)	110-Packaging 1 - Pick Kit	5253872
600.1310	Label	3 pcs (1 ea)	110-Packaging 1 - Pick Kit	5251786
600.1314	C2 Caution Sticker	3 pcs (1 ea)	110-Packaging 1 - Pick Kit	5197988
AN3-14A	Bolt	3 Ea (1 ea)	110-Packaging 1 - Pick Kit	5112900
AN4-16A	Bolt	6 Ea (2 ea)	110-Packaging 1 - Pick Kit	5242946
AN4-17A	Bolt	3 Ea (1 ea)	110-Packaging 1 - Pick Kit	5264511
c2-12-1	Lock Bushing	6 Ea (2 ea)	110-Packaging 1 - Pick Kit	5254326
C2-12-7P	Teflon Spacer Lock	6 (2 ea)	110-Packaging 1 - Pick Kit	5029236
C2-12-8	DUST SHEILD - C2 HOOK	6 pcs (2 ea)	110-Packaging 1 - Pick Kit	5113748
C2-13-5	Keeper Spring	3 Ea (1 ea)	110-Packaging 1 - Pick Kit	5084083
C2-14-2	Label Rivets	12 Ea (4 ea)	110-Packaging 1 - Pick Kit	5253886
C2-3-1	Latch Shaft Du Bearing	6 pcs (2 ea)	110-Packaging 1 - Pick Kit	5265428
C2-3-2-1	Roller Pin Retaining Ring	6 Ea (2 ea)	110-Packaging 1 - Pick Kit	5258604
C2-3-3-1	Latch Roller DU Bearing	3 pcs (1 ea)	110-Packaging 1 - Pick Kit	5254257
C2-3-5	Spacer, Teflon	6 Ea (2 ea)	110-Packaging 1 - Pick Kit	5253881
C2-3-8	Actuator Shaft Bushing	6 pcs (2 ea)	110-Packaging 1 - Pick Kit	5248152
C2-4-1	Trunnion Bushing	6 Ea (2 ea)	110-Packaging 1 - Pick Kit	5079588
C2-7-1P	Load Beam Bumper	3 (1 ea)	110-Packaging 1 - Pick Kit	5029255
C2-7-2	Lock Bumper	6 pcs (2 ea)	110-Packaging 1 - Pick Kit	5147126
C2-9-3	Clock Spring Cover Screw	12 Ea (4 ea)	110-Packaging 1 - Pick Kit	5093302
C3-10-2	Lock Spring	3 pcs (1 ea)	110-Packaging 1 - Pick Kit	5254827
C3-3-4-1	Ring, Retaining	12 pcs (4 ea)	110-Packaging 1 - Pick Kit	5265430 x5 + 5137712 x 2 + 5215450
C3-3-9	Actuator Spring	3 pcs (1 ea)	110-Packaging 1 - Pick Kit	5237238
C3-8-4	Solenoid Cover Gasket	3 pcs (1 ea)	110-Packaging 1 - Pick Kit	5213024
MS21044N4	Nut, Self-Locking	9 Ea (3 ea)	110-Packaging 1 - Pick Kit	5270748
MS21083N3	Nut	9 Ea (3 ea)	110-Packaging 1 - Pick Kit	5270749
MS35266-63	Solenoid Cover Screw	3 Ea (1 ea)	110-Packaging 1 - Pick Kit	5253442
MS35338-137	Washer	12 Ea (4 ea)	110-Packaging 1 - Pick Kit	5050160

x5

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	188-FPSS-1032-1/4	6	68	0
	600.1310	3	19	0
	600.1314	3	3	0
	AN3-14A	3	114	0
	AN4-16A	6	229	0
	AN4-17A	3	239	0
	C2-12-1	6	42	0
	C2-12-7 P	6	0	0
	C2-12-8	6	36	0
	C2-13-5	3	34	0
	C2-14-2	12	96	0
	C2-3-1	6	31	0
	C2-3-2-1	6	103	0
	C2-3-3-1	3	29	0
	C2-3-5	6	90	0
	C2-3-8	6	65	0
	C2-4-1	6	66	0
	C2-7-1 P	3	0	0
	C2-7-2	6	7	0
	C2-9-3	12	199	0
	C3-10-2	3	29	0
	C3-3-4-1	12	76	0
	C3-3-9	3	27	0
	C3-8-4	3	17	0
	MS21044N4	9	135	0
	MS21083N3	9	104	0
	MS35266-63	3	36	0
	MS35338-137	12	411	0
Part Specifications				
Specifications could not be found.				

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Entered: _____

Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____ Date: _____		Sequence #: _____ QTY Affected : _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐		DEPARTMENT/PROCESS Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐		MRB (QS1042)	
Description Work Order Deviation				Disposition					
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Other/Details: _____				FAULT CATEGORY Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐					
Completed By				Lead hand / Supervisor					
QC / QA Coordinator				QC / QA Coordinator					